

Work Order ID 111215-29

Thursday, January 09, 2014 11:46:19 AM

111215

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Item ID: D4728-061

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Lights Control Relay

Start Date: 1/9/2014 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 1/24/2014 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals:

Process Plan:

Date: 1/10/14

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4728

8 D

110

0.00

110

Outsource8

Memo

0.00

Outsource process- Eagle

Issue P/O to Eagle : 22565

Manufacture as per dwg

Certificate of conformity required

CZ 1/10/09 (4)

120

Receive & Inspect for Damage & Mat'l Certs

0.00

120

Packaging

Memo

0.00

Packaging

Inspect and check certificate of conformity

14.0.72
14.0.72
14.0.72

1/14/12 (2)

130

QC4- 100% Inspect kits for completeness

0.00

130

QC

Memo

0.00

Quality Control

14/1/23

2

DAS
16
9-89

14/1/27 (2)

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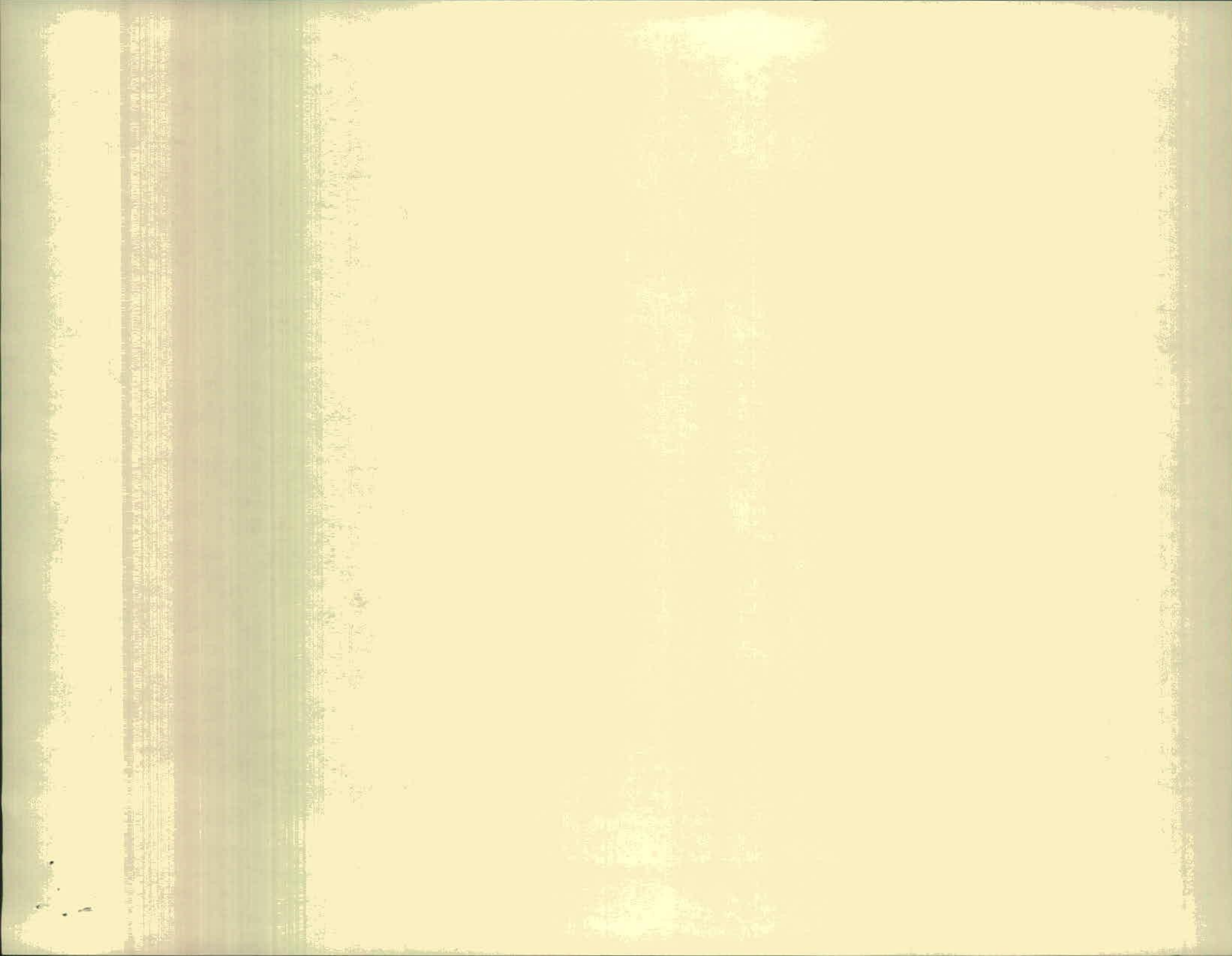
Item ID: D4728-061 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Lights Control Relay
 Start Date: 1/9/2014 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 1/24/2014 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: _____	0.00				0AS 32 386			
140									
Packaging	Memo	0.00							
Packaging									
150	QC21 - Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

MJ 14-01-27

MJ 14-01-27



Picklist Print

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Thursday, January 09, 2014 11:46:24 AM

Work Order ID: 111215

111215

Parent Item: D4728-061

D4728-061

Parent Item Name: Cabin Lights Control Relay

Start Date: 1/9/2014

Required Date: 1/24/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM
13/07/24 DWG ULPDATE DL VERIFIED BY:JLM

IPP REV.B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4728-061P		Purchased	No				Each	0.0000		4			
D4728-061P									**				
Cabin Lights Control Relay													

Rec'd 1/13 (2)
1/27 (2)



INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 1 of 2

FROM: Eagle Copters Maintenance Ltd.
823 McTavish Rd. NE
Calgary, AB, Canada
T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
1	24	24	0	640911-1	See W.O.	Inventory	50966	Spade Socket
2	12	12	0	M24308/2-2Z	See W.O.	Inventory	50966	Connector
3	12	12	0	M85049/48-2-2F	See W.O.	Inventory	50966	Backshell
4	24	24	0	M24308/26-1F	See W.O.	Inventory	50966	Female Screw Jack
5	9	9	0	1-480303-0	See W.O.	Inventory	50966	Connector
6	28	28	0	60617-1	See W.O.	Inventory	50966	Contact
7	12	12	0	MS25036-148	See W.O.	Inventory	50966	Terminal
8	130FT	130FT	0	M22759/41-20-9	See W.O.	Inventory	50966	Wire
9	24FT	24FT	0	M27500-20TG2T14	See W.O.	Inventory	50966	Wire
10	9	9	0	1-480305	See W.O.	Inventory	50966	Connector
11	30	30	0	60618-1	See W.O.	Inventory	50966	Contact
12	5	5	0	350781-1	See W.O.	Inventory	50966	Connector

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED

AUTHORIZED INSPECTOR:
TCCA APPROVAL NO. 6-81





INNOVATIVE HELICOPTER SOLUTIONS

PACKING SLIP

DATE: 23 Jan 14

Page 2 of 2

FROM: Eagle Copters Maintenance Ltd.

823 McTavish Rd. NE

Calgary, AB, Canada

T2E 7G9

SHIP TO : DART Aerospace

ITEM NO.	QUANTITY ORDERED	QUANTITY SHIPPED	BACK ORDERED	PART NUMBER	BATCH / S/N NUMBER	CUSTOMER PURCHASE ORDER	EAGLE WORK ORDER	DESCRIPTION
13	10	10	0	350690-3	See W.O.	Inventory	50966	Contact
14	2	2	0	1-480426-0	See W.O.	Inventory	50966	Connector
15	2	2	0	M83536/2-024M	See W.O.	Inventory	50966	Relay
16	2	2	0	M12883/45-01	See W.O.	Inventory	50966	Relay Socket
17	2	2	0	1-480424-0	See W.O.	Inventory	50966	Connector
18	4	4	0	MS25036-103	See W.O.	Inventory	50966	Terminal

CERTIFICATE OF COMPLIANCE☒

EAGLE COPTERS CERTIFIES THAT THE ITEMS OR MATERIALS COVERED BY THIS DOCUMENT HAVE BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE TECHNICAL SPECIFICATIONS OF THE CONTRACT AND THAT ALL INSPECTION OPERATIONS AND TESTS HAVE BEEN COMPLETED AND THE PRODUCTS COMPLY IN EVERY RESPECT WITH THE RELEVANT PARTICULAR SPECIFICATIONS, DRAWINGS, AND RELEVANT STANDARDS AND REGULATIONS IN FORCE.

DISTRIBUTOR STATEMENT OF CONFORMANCE☐

I HEREBY CERTIFY THAT THE AIRCRAFT PARTS DESCRIBED HEREON WERE ACQUIRED FROM A SOURCE OF SUPPLY THAT IS CONSISTENT WITH THE CONDITIONS UNDER WHICH TRANSPORT CANADA APPROVED DISTRIBUTOR APPROVAL NUMBER 6-81 HAS BEEN GRANTED.

AUTHORIZED INSPECTOR:

TCCA APPROVAL NO. 6-81



Work Order Number: 50966

Dart Aerospace Ltd.

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 14 CONTROL RELAY, CABIN LIGHTS

Squawk: 14.1Discrepancy:

Assemble D4728-061P IAW
DWG D4728 Rev. C
B111215

Resolution:

Assembled D4728-061P
IAW DWG D4728 Rev. C
B111215

14.1 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/23/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M83536/2-024M	RELAY		LT-14-000723	New	1
M12883/45-01	SOCKET, RELAY		LT-13-010278.1	New	1
1-480424-0	CONNECTOR		LT-12-019253	New	1
60617-1	CONTACT		LT-14-000718	New	4
350781-1	CONNECTOR		LT-13-010275	New	1
350690-3	CONTACT		LT-13-010287.1	New	3
1-480305-0	CONNECTOR		LT-12-019247.1	New	1
60618-1	CONTACT		LT-13-010290.1	New	2
M22759/41-20-9	WIRE		LT-12-017366	New	12
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	3

Squawk: 14.2Discrepancy:

Assemble D4728-061P IAW
DWG D4728 Rev. C
B111215

Resolution:

Assembled D4728-061P
IAW DWG D4728 Rev. C
B111215

14.2 Work Done By: CAROL ROBINSON

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Graeme Rowe on 1/23/2014

Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M83536/2-024M	RELAY		LT-14-000722	New	1
M12883/45-01	SOCKET, RELAY		LT-13-010278.1	New	1
1-480424-0	CONNECTOR		LT-12-019253	New	1
60617-1	CONTACT		LT-14-000716	New	4
350781-1	CONNECTOR		LT-13-010277.1	New	1
350690-3	CONTACT		LT-13-010287.1	New	3
1-480305-0	CONNECTOR		LT-12-019247.1	New	1
60618-1	CONTACT		LT-13-010290.1	New	2
M22759/41-20-9	WIRE		LT-12-017366	New	12
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	2

Work Order Number: 50966

Dart Aerospace Ltd.

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 14.3**Discrepancy:

Assemble D4728-061P IAW
DWG D4728 Rev. C
B111215

Resolution:

Assembled D4728-061P
IAW DWG D4728 Rev. C
B111215

14.3 Work Done By: CAROL ROBINSON*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 1/23/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M83536/2-024M	RELAY		LT-14-000721	New	1
M12883/45-01	SOCKET, RELAY		LT-13-010278.1	New	1
1-480424-0	CONNECTOR		LT-12-019253	New	1
60617-1	CONTACT		LT-14-000714	New	4
350781-1	CONNECTOR		LT-13-010277.1	New	1
350690-3	CONTACT		LT-13-010287.1	New	3
1-480305-0	CONNECTOR		LT-12-019247.1	New	1
60618-1	CONTACT		LT-13-010290.1	New	2
M22759/41-20-9	WIRE		LT-12-017366	New	12
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	3

Squawk: 14.4Discrepancy:

Assemble D4728-061P IAW
DWG D4728 Rev. C
B111215

Resolution:

Assembled D4728-061P
IAW DWG D4728 Rev. C
B111215

14.4 Work Done By: CAROL ROBINSON*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Graeme Rowe on 1/23/2014Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
M83536/2-024M	RELAY		LT-14-000709	New	1
M12883/45-01	SOCKET, RELAY		LT-13-010278.1	New	1
1-480424-0	CONNECTOR		LT-12-019253	New	1
60617-1	CONTACT		LT-14-000715	New	4
350781-1	CONNECTOR		LT-14-000884	New	1
350690-3	CONTACT		LT-13-010287.1	New	3
1-480305-0	CONNECTOR		LT-12-019247.3	New	1
60618-1	CONTACT		LT-13-010290.1	New	2
M22759/41-20-9	WIRE		LT-12-017366	New	12
XPF-1/4	EXPANDABLE SLEEVING		LT-13-010679	New	2

